

INTEGRATED BREAD LINE



STEP 1 : DIVIDING
STEP 2 : ROUNDING
STEP 3 : RESTING
STEP 4 : MOULDING

The Integrated Bread Line, comprising the « BH-SPVD » Volumetric Divider, « BH-CR » Conical Rounder, « BH-IMP » Intermediate Proofer, and « BH-LM » Long Moulder, stands as a pinnacle of efficiency and versatility in bread production. Available in seven models—88, 152, 176, 240, 328, 416, and 640 pockets—the selection caters to diverse needs, allowing customization based on the intermediate proofing time required.

Tailoring to varying dough weight ranges—2oz to 7oz, 4oz to 21oz, or 9oz to 35oz—our Integrated Bread Line adapts seamlessly to specific production demands.

VOLUMETRIC DIVIDER

MODEL	DIMENSIONS W x D x H	CAPACITY	WORKING RANGE		POWER	WEIGHT
			PISTON DIAMETER	DIVIDING WEIGHT		
BH-DPVD-M	39" x 56" x 69"	2400 - 4800 per hour	3"	2 oz - 7 oz	208V - 3Ph 60Hz - 5.7AMPS	1543 lbs
BH-DPVD-PLC (Control touch screen)			4"	4 oz - 21 oz		

CONICAL ROUNDER

MODEL	DOUGH WEIGHT	POWER	MAX. CAPACITY	DIMENSIONS W x D x H	WEIGHT
BH-CR-100	2oz - 7oz	208V - 3Ph 60Hz - 1.5AMPS	2400 per hour	37" x 41" x 56"	430 lbs
BH-CR-200	4oz - 21oz				
BH-CR-300	4oz - 42oz				

INTERMEDIATE PROOFER

MODEL	POCKET NUMBER	DIMENSIONS W x D x H	DOUGH INPUT HEIGHT	DOUGH OUTPUT HEIGHT	POWER	WEIGHT	RESTING TIME
BH-IMP-88	88	48" x 42" x 98"	32"	61"	208V - 3Ph 60Hz - 1.8AMPS	860 lbs	2 - 4 min.
BH-IMP-152	152	78" x 42" x 83"	32"	49"	208V - 3Ph 60Hz - 1.8AMPS	992 lbs	3.6 - 7.2 min.
BH-IMP-176	176	78" x 42" x 98"	32"	61"	208V - 3Ph 60Hz - 1.8AMPS	1102 lbs	4.2 - 8.4 min.
BH-IMP-240	240	78" x 61" x 83"	32"	49"	208V - 3Ph 60Hz - 1.8AMPS	1213 lbs	6 - 12 min.
BH-IMP-328	328	78" x 61" x 98"	32"	61"	208V - 3Ph 60Hz - 3.6AMPS	1543 lbs	8 - 16 min.
BH-IMP-416	416	78" x 85" x 98"	32"	49"	208V - 3Ph 60Hz - 3.6AMPS	1763 lbs	16 - 24 min.
BH-IMP-640	640	114" x 83" x 98"	33"	69"	208V - 3Ph 60Hz - 5.5AMPS	1984 lbs	8 - 19 min.

LONG MOULDER

MODEL	MAX. MOLDING LENGTH	DIMENSIONS	POWER	MAX. CAPACITY	WEIGHT
BH-LM-STD	17"	27" x 65" x 54"	208V - 3Ph 60Hz - 1.5AMPS	2400 per hour	518 lbs

